



BOBST SPERIA 106 E

Reference	24036406
Type	Die Cutting/fustellatrici
Manufacturer	Bobst
Model	SPERIA 106 E
Year	2005
Serial Number	053802101

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Accessories

- CUBE control system
- Centerline system for quick job changeover
- Feed table with 4 front lays, adjustable in pairs with front register control
- Feed table with Pull guide (OS) adjustable according to Centerline marks, with side register control
- Feed table with double sheet detector. Mechanical, integrated on pull guide (OS)
- Feed table with sheet-hold down device (guiding the sheets to front lays)
- Feed table with upper transport equipment for paper, paperboard and corrugated board
- Feed table with transport belts (with lateral guidance and automatic tensioning system)
- Synchronization device timing the sheet arrival against the front lays when the machine is at a standstill
- Pull lay operator side
- Manual Non-Stop device (Height pile reduced by approximately 200 mm in non-stop mode)
- Cutting plate with micrometric adjustment for 1 mm thin plates
- 1 Die-cutting chase
- Grippers re-opening device (Platin)
- Equipment centering and locking on platin
- Synthetic material supporting plate on platen (Thickness 23.5 mm (0,925))
- 1 Upper chase : fixed bottom plate (T.101.001) Plate, thickness 2 mm, and make-ready protection plate made of syntethic material, thinckness 1 mm. Cutting size limited to 705 x 1060 mm (27 3/4 x 41 3/4)
- 1 Upper stripping pull-out frame
- 1 Lower stripping pull-out frame with all its tools
- 1 Upper stripping equipment required to create a waste stripping tool, including crossbars, clamps, stripper holders and stripping pins of 3, 5 and 10 mm of diameter
- Compensating plate. Thickness 4 mm. In ground steel
- Adjustable supporting plate centerings.
- 1 Upper chase Quick-Lock: fixed bottom Plate, thickness 2 mm, and make-ready protection plate made of syntethic material, thinckness 1 mm.
- Upper pull-out frame quick lock for stripping ((Decreases extraction tool assembly times. The quick-closing device allows the tool to be changed in the machine)

- 1 Lower central pull-out frame quick-lock (Stripping Station)
- Lower stripping equipment for waste stripping including crossbars, pins and supports (This equipment mounts on central pull-out frame quick-lock)
- Outside table for the preparation of the stripping unit
- Adjustable rear and side joggers with Centerline marks in delivery
- Automatic Non-Stop belt: it is automatically introduced at the exit when the stack of sheets is finished.
- Control cabinet cooling unit
- Cutting force 260 TON
- Electronic device for sheet travel control
- 7.700 speed/h (depending on cardboard and type of job feature)
- Board quality processable : carta (min. 80g/m²); cartone (250/2000 g/m²); corrugate* (3 - 4 mm.) (*) Carton acceptable warp : 4% of the widthwise sheet
- Compliant with European Directives for essential safety and health standards relating to design and construction and with American standards UL 508 and NFPA concerning industrial equipment
- Platform
- Frame loader (die cutting frame turn around): allows the change and preparation of the frame and the die cutting corresponding to the next job (Includes an increase in the surface of the platform)